

Work Order ID 51462

August 25, 2009 6:56:37 AM



SPLIT

Page 1

Item ID: K10003
Revision ID: F
Item Name: Saddle, D205-634-011

Accept



Setup Start



Stop



Start Date: 8/25/09 Start Qty: 500
Required Date: 8/31/09 Req'd Qty: 500



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: *W* Date:
QC: Date:

Tooling: Date:
SPC (Y/N): Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN634,635	Rev F

100



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels only per PPP K10003

0.00

0.00

CHG 007

5 07/04/23

(P2) →

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

9/8/31 (5x) 50

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

⇒ 5 07/08/23

(P2) /

W/O: 51462

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
09/09/23	100	W/O was split for 2 kits	W				S

Part No: K10003 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: K10003
Revision ID: F
Item Name: Saddle, D205-634-011

Accept



Setup Start



Stop



Start Date: 8/25/09 Start Qty: 5.00
Required Date: 8/31/09 Req'd Qty: 5.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: J

0.00



Packaging

Memo

0.00

Packaging

09/09/23 (2)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/23
MF 09-09-23

Picklist Print

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-51A *tlb*


Bolt

Purchased

No

110

Each

316.0000

40.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

316

110328

2

111635

214

112314

100

111635 SP

AN4-6A *tlb*


Bolt

Purchased

No

110

Each

1,054.000

80.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1054

102602

3

105810

15

107534

1

109545

2

110399

27

111279

706

112314

300

111279 SP

9/18/31 (SV)

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011


Start Date: 8/25/09

Required Date: 8/31/09

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C47A  Bolt		Purchased	No			110	Each	78.0000	20.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	78	
110847	4	
111635	24	
112431	50	

111635 (4x)
112431 (16x) SP

AN6-12A  Bolt		Purchased	No			110	Each	624.0000	40.0000			
--	--	-----------	----	--	--	-----	------	----------	---------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	624	
106513	27	
108471	27	
110372	70	
112314	500	

112314
9/18/31 (5x) SP

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 Washer	+32	Purchased	No			110	Each	10,166.00	160.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	10166	
102929	2	
105906	4	
107321	23	
107939	114	
108161	553	
108827	31	
109249	69	
110523	340	
111279	101	
111916	4042	
112314	4887	
16941	0	

111916

9/8/3 (5x)

54

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011


Start Date: 8/25/09

Required Date: 8/31/09

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD616  Washer		Purchased	No			110	Each	976.0000	40.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	976	
107242	3	
107959	6	
109371	8	
110704	23	
111193	10	
111607	4	
112314	922	

112314 54

D2570RevB  Bushing		Manufactured	No			110	Each	475.0000	120.0000			
--	--	--------------	----	--	--	-----	------	----------	----------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	67	
47246	67	
Main Warehouse		
ST36	408	
50046	190	
50356	218	

24

~~112314~~

50046 98x
50356 22x

9/8/31 5x 54

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2571RevE

81

Manufactured

No

110

Each

19.0000

5.0000



B51520(3) 9/9/01 SD

Saddle, Fwd Out 205

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

11644

1

43564

4

47564

7

Main Warehouse

ST433

7

50416

7

(2x)

50416

SD

D2572RevE

A

Manufactured

No

110

Each

15.0000

5.0000



Saddle, Fwd In 205

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

43565

4

50514

11

50514

SD

9/8/31

(5x)

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2573RevE

+1

Manufactured

No

110

Each

25.0000

5.0000

Saddle, Aft Out 205

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

43566

4

44206

1

47566

7

Main Warehouse

ST434

13

50405

13

D2574RevE

+1

Manufactured

No

110

Each

16.0000

5.0000

Saddle, Aft In 205

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

43567

3

Main Warehouse

ST434

13

50717

13

② 50405 SQ

50717 SQ

9/8/31

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2747RevB

x4

Manufactured

No

110

Each

221.0000

20.0000



Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

221

39224

4

43855

217

43855

SP

D2876RevB

x2

Manufactured

No

110

Each

196.0000

10.0000



Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

196

42364

196

42364

SP

D2877RevB

x2

Manufactured

No

110

Each

137.0000

10.0000



Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

137

46518

17

47292

120

46518
47292

SP

9/8/31

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Start Date: 8/25/09

Required Date: 8/31/09

Comments:


Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3405-041RevB  Lug Assembly		Manufactured	No			110	Each	5.0000	5.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5	
47427	5	

50754

D3405-043RevB  Lug Assembly		Manufactured	No			110	Each	6.0000	5.0000			
--	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	6	
46589	1	
46863	1	
47308	3	
47856	1	

50753
9/1/31
5x

50753

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-041RevE	x1	Manufactured	No			110	Each	16.0000	5.0000			
Tow Ring												

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

3

35780

3

Main Warehouse

ST

3

48356

3

Main Warehouse

ST464

10

50106

10

D3417-5RevE

Manufactured

No

110

Each

0.0000

10.0000

Washer

50/06 SP
9/8/31 (51649) SP

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3456-1RevA		Manufactured	No			110	Each	46.0000	5.0000			



Washer

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

39

46752

39

D3533-1RevB



Set Screw

Manufactured No

110

Each

66.0000

10.0000



Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

66

47625

66

46752 SP

47625
9/8/31

SP

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011


Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS2104214  Nut		Purchased	No			110	Each	9,128.000	120.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9128

107499

5

110507

1086

111827

5996

112314

2000

15924

0

8182

41

(24) - 110507 SP

MS21043-4



Nut

Purchased

No

110

Each

1,483.000 25.0000



Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

40

104603

40

Main Warehouse

ST

1443

111819

35

112243

108

112314

1000

112492

300

(5x) - 112243 9/18/31 (5x) SP

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REFERENCE ONLY

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07

51462

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries